



2T250EN26-M

2T 250 EN

2S 250 EN

19/02/2026

TM MOTO SRL UNIPERSONALE - VIA FANO, 6 - 61122 PESARO – ITALY

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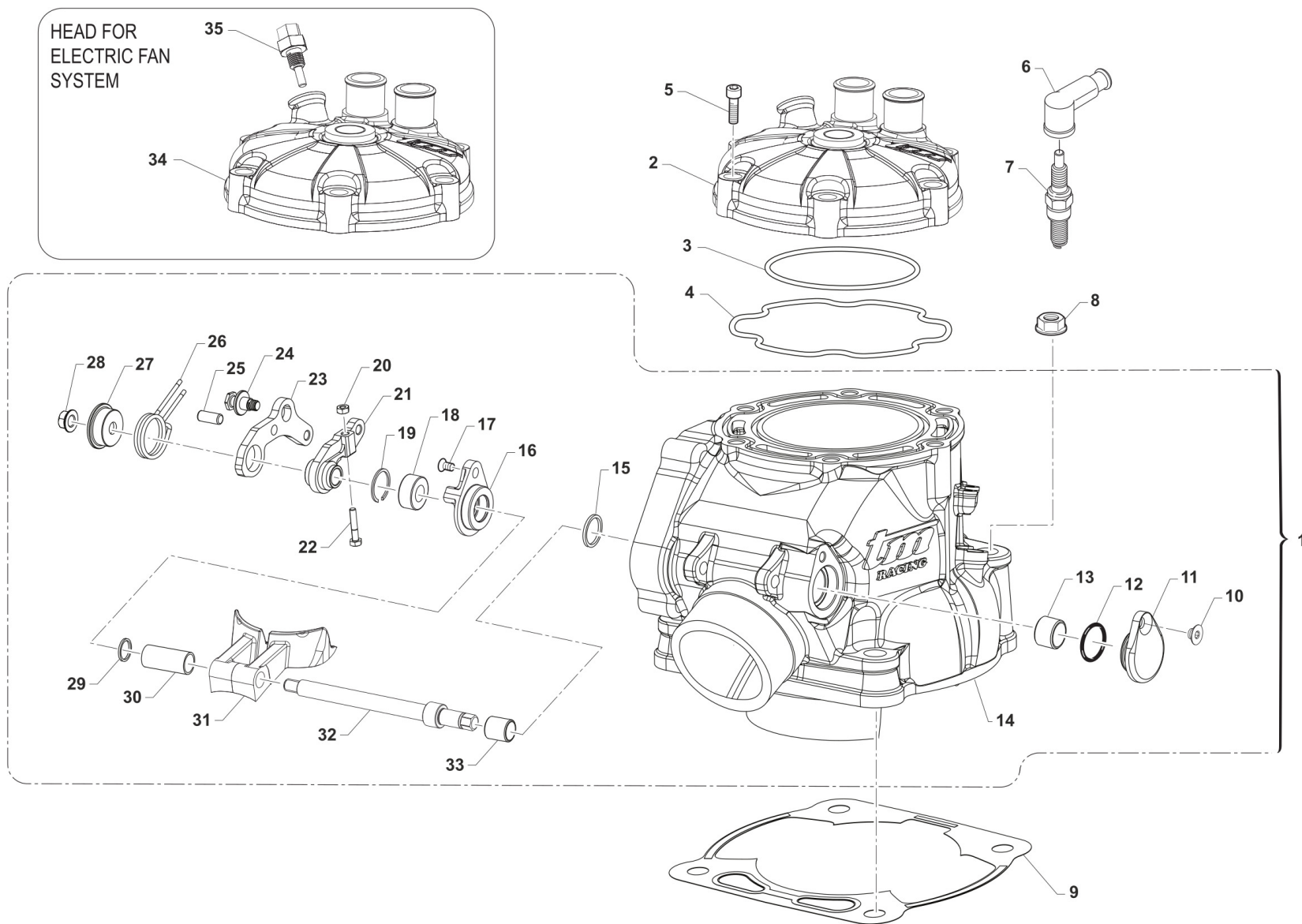


2T250EN26-M
2T 250 EN - 2S 250 EN

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CILINDRO
CYLINDER

1

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	01270	1		CILINDRO 250 MX/E 2T (CARB 18/25) (Fi 22/23) CPL	CYLINDER 2S 250 MX/E (CARB 18/25) (Fi 22/23) CPL
2	02256.19	1		TESTA 250 2T ES (CARB.) MY 2019	HEAD 250 T.S. (CARB) M.19->
3	12250	1		O RING TESTA PICCOLO 250	O-RING, HEAD 250cc LITTLE
4	12263	1		O RING 250/300 SPECIALE TESTA M.15->	O-RING 250/300 HEAD BIG M.15
5	49503	8		VITE TCEI 8X35 UNI 5931-912 Brun	BOLT TCEI 8X35
6	21017	1		PIPETTA CANDELA NGK LB05EMH	CAP, NGK SPARK PLUG LB05EMH
7	06036	1		CANDELA 250/300 2T M19-> NGK BKR8EIX	SPARK-PLUG 250/300 2S MY19-> BKR8EIX
8	F49874	4		DADO M 10 X 1,25 CH 12 FLANGIATO	NUT FLANGED M 10x1,25 T.12mm
9	05280.20	1		GUARN. B/CIL 250 sp. 0.2 M.15->	GASKET, CYL 250 M.15 0,2
9	05280.30	1		GUARN. B/CIL 250 sp. 0.3 M.15->	GASKET, CYL 250 M.15 0,3
9	05280.40	1		GUARN. B/CIL 250 sp. 0.4 M.15->	GASKET, CYL 250 M.15 0,4
9	05280.50	1		GUARN. B/CIL 250 sp. 0.5 M.15->	GASKET, CYL 250 M.15 0,5
10	49399	1		VITE TSEI 5X12	BOLT TSEI 5x12
11	30217	1		TAPPO SX ALB.COM.VALV.PAL.125	SIDE COVER
12	F12308	1		O RING 17,5 - 1,5	O-RING 17,5 - 1,5
13	19044	1		GABBIA A RULLI FRENO POST.	NEEDLE BUSH REAR BRAKE PEDAL
14	01269	1		CILINDRO 250 MX/E 2T (CARB) NUDO 19->	CYLINDER 250 MX/E (CARB) MY19
15	04115	1		PARAOLIO G 12X18X3	OIL SEAL 12x18x3
16	26258	1		FLANGIA PORTACUSC. ALB.VALV.250/300 Fi 125/144 MY 20/24	FLANGE, BEARING HOLDER
17	49757	1		VITE TBCE 5 X 12	BOLT TBCE 5X12
18	03156	1		CUSCINETTO V.SC.C.12 698LLU/5K	BUSH, EXHAUST VALVE 698LLU
19	49220	1		SEEGER INT.19	SEEGER I 19
20	49630	1		DADO M 4 (BASSO)	NUT 4mm, LOW
21	28262	1		LEVA INTERNA COMANDO VALVOLE EES-2 250/300 2019	LEVER, INTERNAL, 250/300
22	49738	1		VITE TE 4X20	BOLT TE 4X20
23	28263	1		LEVA ESTERNA COMANDO VALVOLE EES-2	LEVER, EXTERNAL, VALVE
24	26168	1		PERNO MOLLA EES-2 16066	PIN, SPRING

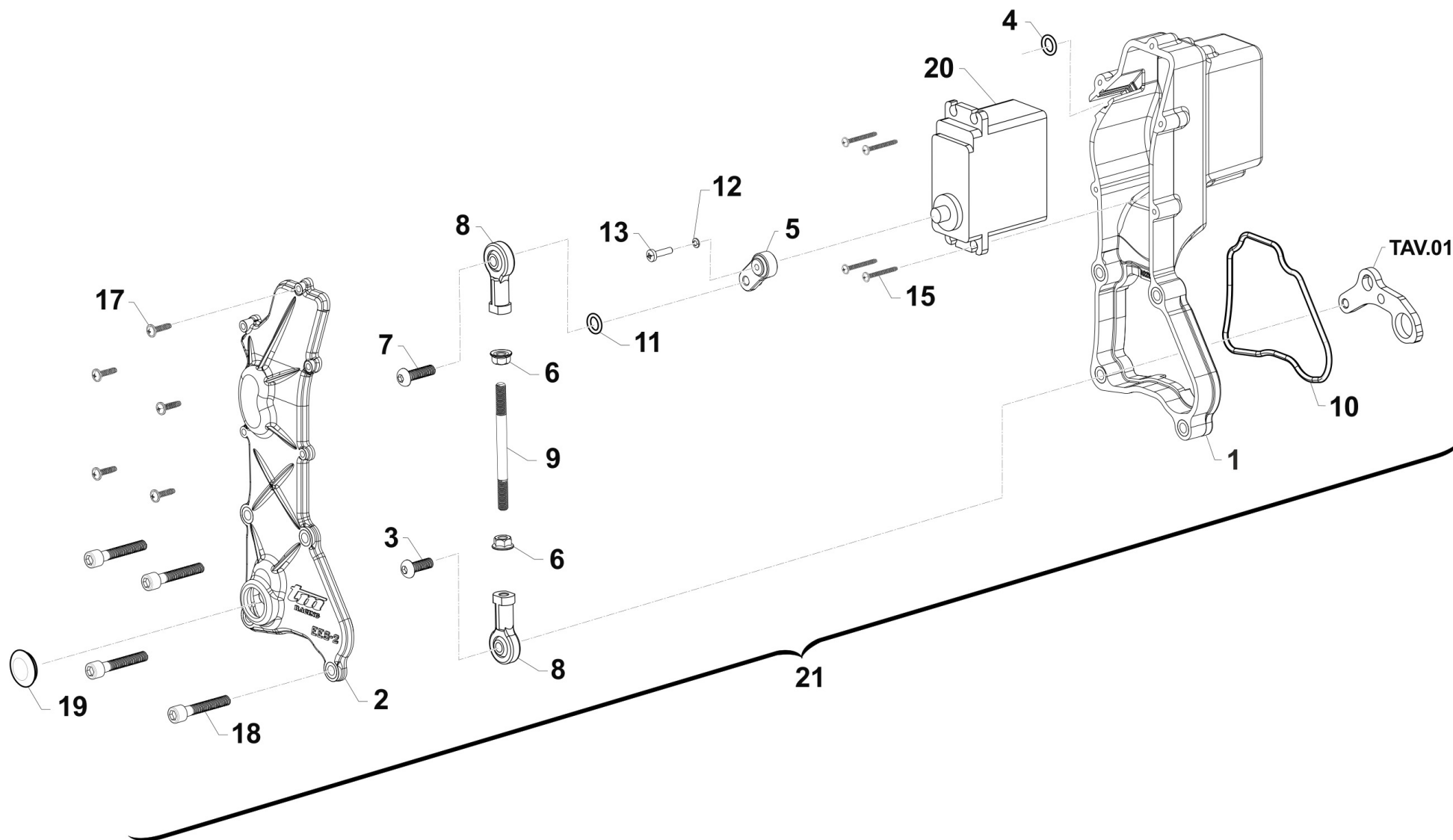


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CILINDRO
CYLINDER

1

Pos.	Codice	Q.tà	Note	Descrizione	Description
25	F19536	1		RULLO D. 5 X 12 M6 DIN 6325	PIN 5X12
26	16066	1		MOLLA EES-2	SPRING EES-2
27	26167	1		PIATTELLO GUIDA MOLLA EES-2 16066	COLLAR, SPRING
28	49676	1		DADO M 6X1 FLANG. AUTOBL.ACC.	NUT, FLANGED M6 X 1 S.B.
29	26130.12	1		SPESS. REG. CIL.125 2012 1.2	SPACER CYL. 125 ->12 1.2
29	26130.13	1		SPESS. REG. CIL.125 2012 1.3	SPACER CYL. 125 ->12 1.3
29	26130.14	1		SPESS. REG. CIL.125 2012 1.4	SPACER CYL. 125 ->12 1.4
29	26130.15	1		SPESS. REG. CIL.125 2012 1.5	SPACER CYL. 125 ->12 1.5
29	26130.16	1		SPESS. REG. CIL.125 2012 1.6	SPACER CYL. 125 ->12 1.6
29	26130.17	1		SPESS. REG. CIL.125 2012 1.7	SPACER CYL. 125 ->12 1.7
29	26130.18	1		SPESS. REG. CIL.125 2012 1.8	SPACER CYL. 125 ->12 1.8
29	26130.19	1		SPESS. REG. CIL.125 2012 1.9	SPACER CYL. 125 ->12 1.9
30	26147	1		BOCCOLA DIST. CIL. 250/300 2015 + 125 2020	BUSH
31	22261.19	1		VALVOLE SCARICO 250 2T ES MY 2019	VALVES, EXHUAIST 250 2S MY19
32	28256	1		ALBERO COMANDO PALETTE 250	SHAFT BOOSTER 250/300
33	19061	1		BOCCOLA IR 8X12X12.5	BUSH, IR 1X12X12,5
34	02257	1		TESTA 250 2T IE	HEAD 250 2S FI
35	08014	1		SENSORE TEMP. ACQUA TESTA 2T Fi MY19	SENSOR, WATER TEMPERATURE HEAD 250/300 2T Fi 19->



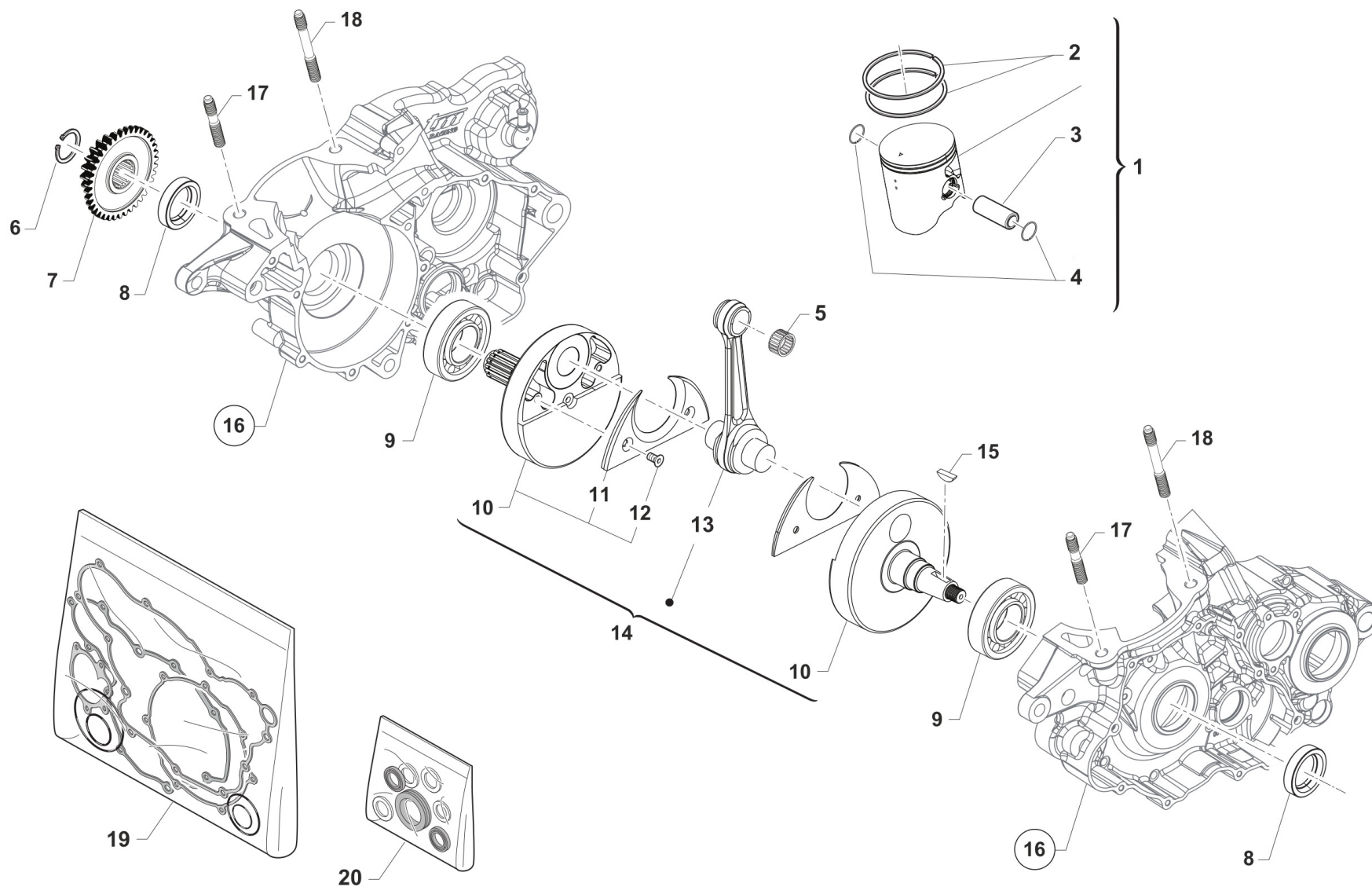


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MOTORINO VALVOLA
ELECTRIC VALVE SYSTEM

2

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	30285	1		CARTER EES-2 250/300 2T IE	BOX, PLASTIC
2	30286	1		COPERCHIO CARTER EES-2 250/300 2T IE	COVER, PLASTIC
3	49472	1		VITE TCEI 5X12 UNI 5931-912 Brun	BOLT TCEI 5X12
4	12060	1		O RING CAPICORDA CAVO FRIZIONE	O RING CLUTCH CABLE
5	28266.0	1		LEVA SERVOMOTORE EES-2 DENTATURA 0	LEVER
5	28266.1	1		LEVA SERVOMOTORE EES-2 DENTATURA 1	LEVER
6	49632	2		DADO M 5 x 0,8 ZB	NUT 5mm
7	49929	1		VITE 10.9 TBCEI 5 x 18 UNI 7380	BOLT
8	72251	2		SNODO MECCANISCO VALVOLA EES-2 125/250/300	JOINT EXHAUST VALVE EES-2 250/300
9	28264	1		ASTINA COLLEGAMENTO UNIBALL EES-2 250/300 2019	ROD UNIBALL EES-2 250/300 2S MY19->
10	12042	1		O RING COP. VALVOLA EES-2	O-RING
11	F12301	1		O RING 106 4T PIOGGIA CAMBIO	O-RING, 106 GEAR F.S.
12	49124	1		RONDELLA SCHNORR ZIG. 2.5	
13	49881	1		VITE T.C. 2,5X12	
15	49973	4		VITE STS-Plus KN6031 2.2X20 PLASTICA	BOLT
17	490021	5		VITE TCBL 3.0X 16 FL. X PLAST.	
18	49478	4		VITE TCEI 5X30 UNI 5931	BOLT TCEI 5X30
19	21009	1		TAPPO GOMMA COPERCHIO VALV.SC.	RUBBER, COVER
20	22500	1		SERVOMOTORE VALV.SCARICO HITEC	EL. ENGINE EXHAUST VALVE HITEC
21	22503.19	1		SERVOMOTORE V/SC. CPL 250/300 ES MY 2019	EL. ENGINE EXHAUST, ASSY



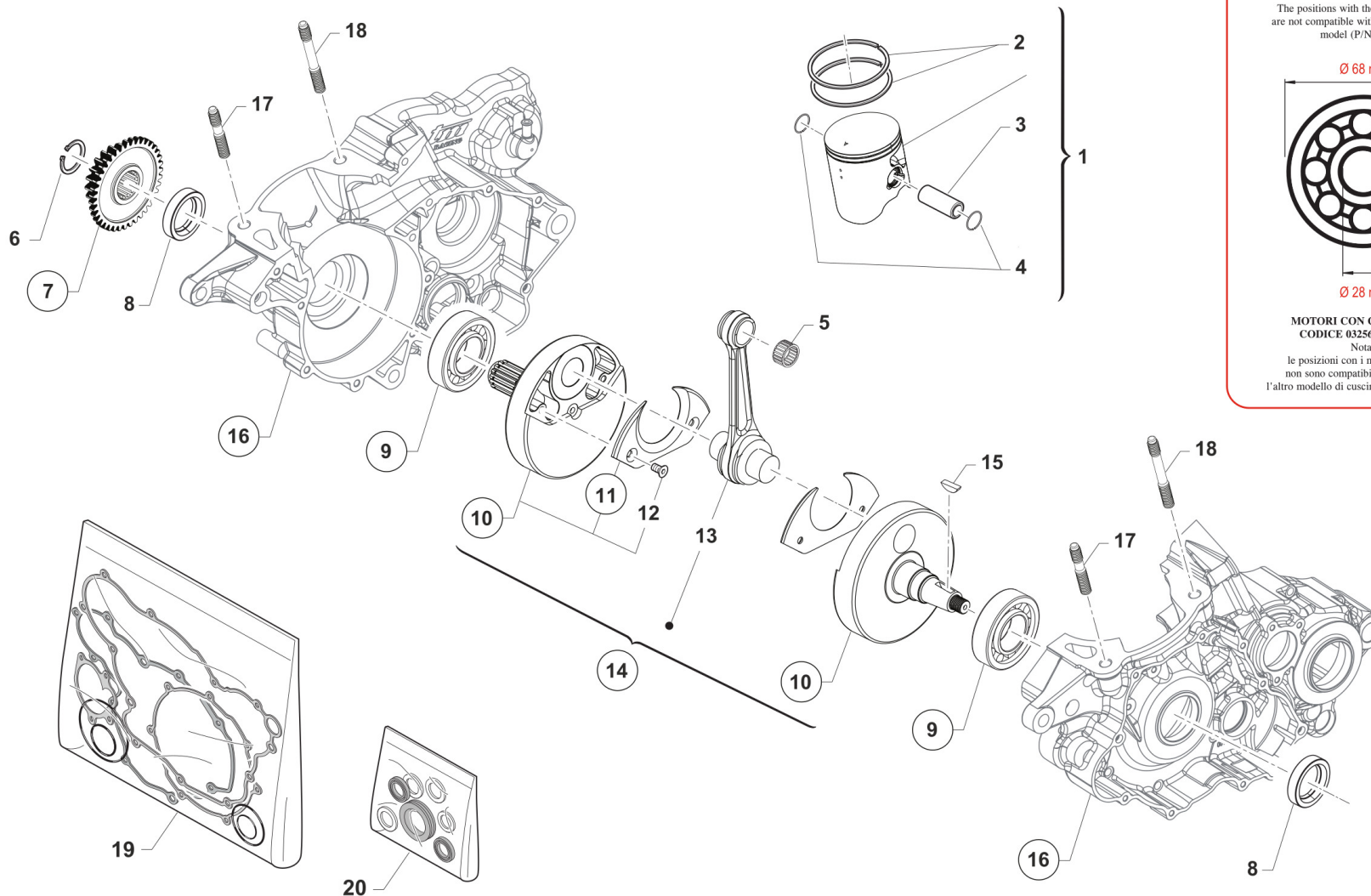


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ALBERO MOTORE + PISTONE + BASAMENTO
CRANKSHAFT + PISTON + CRANKCASE

3

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	10513.33	1		PISTONE 66,33 2F 250 CPL M. 19->	PISTON 66,33 2S 250 ASSY MY19->
1	10513.34	1		PISTONE 66,34 2F 250 CPL M.19->	PISTON 66,34 2 RINGS
1	10513.35	1		PISTONE 66,35 2F 250 CPL M.19->	PISTON 66,35 2 RINGS
1	10513.36	1		PISTONE 66,36 2F 250 CPL M.19->	PISTON 66,36 2 RINGS
2	11251	2		SEGMENTO 250 CC	PISTON RING 250cc
3	09250	1		SPINOTTO PISTONE 250/300cc	PIN, PISTON 250/300cc
4	09251	2		ANELLINO FERMA SPINOT.250/300	CLIP, PISTON PIN 250/300
5	19250	1		GABBIA SPINOTTO 250/300 cc	TOP END BUSH 250/300cc
6	49252	1		SEEGER PIGNONE CATENA 250 E 25	CIRCLIP D.25 FRONT SPROKET 250
7	40282	1		PIGNONE C.PRIM. 2T 250/300 ES Z 20	PRIMARY DRIVE GEAR 2S 250/300 20T
8	04112.1	2		PARAOLIO 25X38X7 FKM 250/300	OIL SEAL 25x38x7 FKM
9	03051	2		CUSCINETTO 6206 - Z/C4	
10	18268	1		COPPIA SEMIALBERI 250/300 ES MY 2019	CRANK LH + RH
11	18270	2		GUANCETTA SEMIALB. 250/300Fi	STUFFERS, CRANKSHAFT
12	49404	4		VITE TSEI 6X16	BOLT TSEI 6x16
13	18246	1		BIELLA 250/300 M.05/-> P. CPL	CONROD KIT, 250/300 M.05/->
14	18266.19	1		ALBERO MOTORE 250/300 2T ES MY 2019	CRANKSHAFT 250/300 2S FI MY.19
15	49012	1		CHIAVETTA 19 x 7,5 x 5	WOODRUFF KEY, 250/300 19x7,5x5
16	30280.20	1		BASAMENTO MOTORE 250 2T ES MY 2020	CRANKCASE 250 2S ES MY20
17	49044	2		PRIGIONIERO CARTER/CILIND.250/300 ES Ant.	STUD, M10 X 1.25 L.57
18	49045	2		PRIGIONIERO CARTER/CILIND. 250/300 ES Post.	STUD, M10 X 1.25 L.81,5
19	05610.20	1		KIT GUARNIZIONI + OR 250cc 2T ES MY2020	GASKETS + OR 250 2S ES MY 2020
20	04029.19	1		KIT PARAOLI 250/300 2T ES MY 2019	OIL SEAL KIT 250/300 2T ES MY 2019



ENGINES WITH BEARINGS
P/N 03256 | 63/28 C4
Note:
The positions with the circled numbers
are not compatible with the other bearing
model (P/N 03051)

Ø 68 mm

Ø 28 mm

MOTORI CON CUSCINETTI
CODICE 03256 | 63/28 C4
Nota:
le posizioni con i numeri cerchiati
non sono compatibili copatibili con
l'altro modello di cuscinetto (codice 03051)

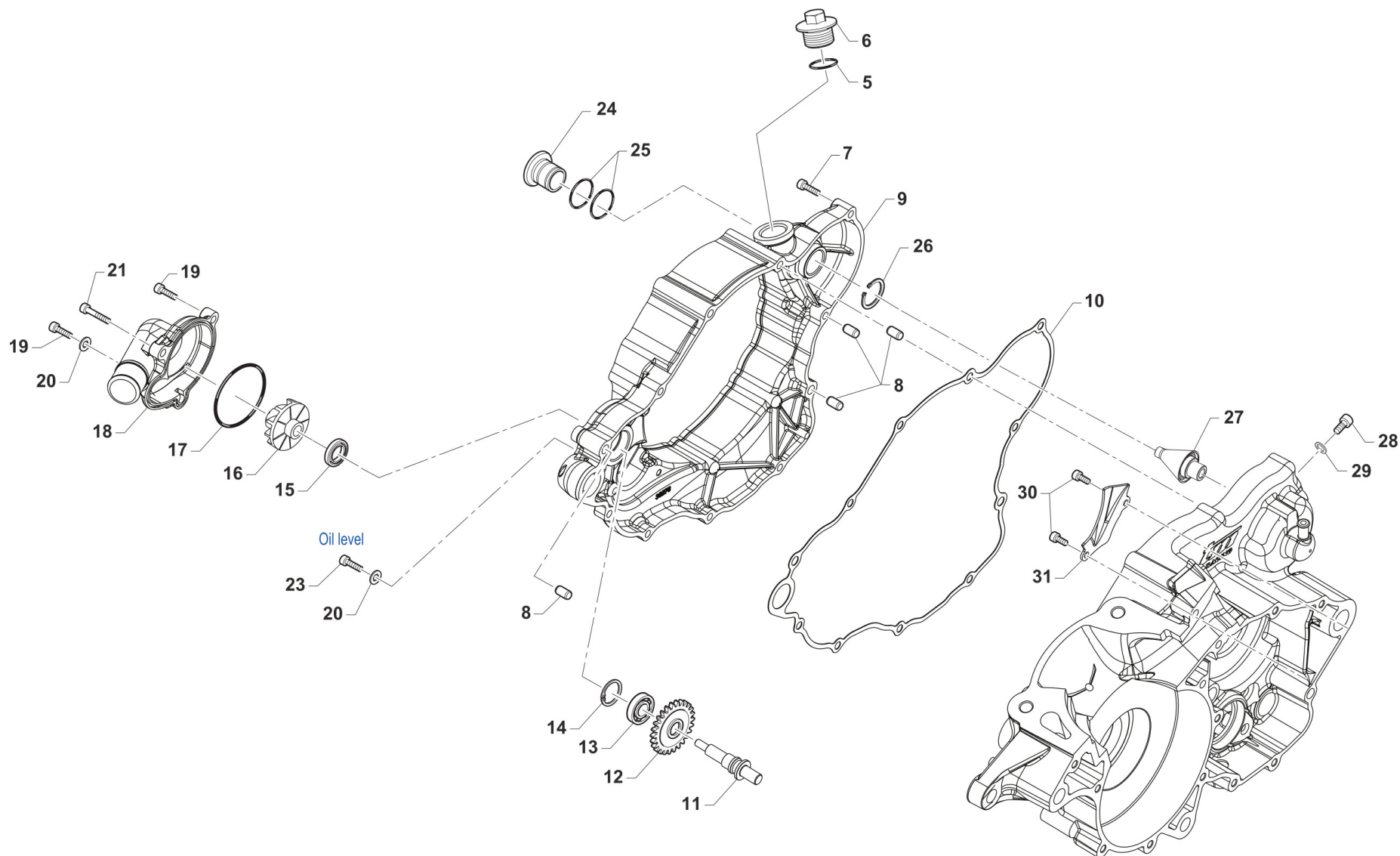


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ALBERO MOTORE + PISTONE + BASAMENTO
CRANKSHAFT + PISTON + CRANKCASE

4

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	10513.33	1		PISTONE 66,33 2F 250 CPL M. 19->	PISTON 66,33 2S 250 ASSY MY19->
1	10513.34	1		PISTONE 66,34 2F 250 CPL M.19->	PISTON 66,34 2 RINGS
1	10513.35	1		PISTONE 66,35 2F 250 CPL M.19->	PISTON 66,35 2 RINGS
1	10513.36	1		PISTONE 66,36 2F 250 CPL M.19->	PISTON 66,36 2 RINGS
2	11251	2		SEGMENTO 250 CC	PISTON RING 250cc
3	09250	1		SPINOTTO PISTONE 250/300cc	PIN, PISTON 250/300cc
4	09251	2		ANELLINO FERMA SPINOT.250/300	CLIP, PISTON PIN 250/300
5	19250	1		GABBIA SPINOTTO 250/300 cc	TOP END BUSH 250/300cc
6	49252	1		SEEGER PIGNONE CATENA 250 E 25	CIRCLIP D.25 FRONT SPROKET 250
7	40284	1		PIGNONE C.PRIM. 2T 250/300 ES Z 20 CUSC. 28x68x18	PRIMARY DRIVE GEAR 2S 250/300 20T BEARING 03256
8	04112.1	2		PARAOLIO 25X38X7 FKM 250/300	OIL SEAL 25x38x7 FKM
9	03256	2		CUSCINETTO 63/28 C4	BEARING 63/28 C4
10	18268.1	1		COPPIA SEMIALBERI 250/300 ES MY 24/25 PER CUSCINETTI 03256	CRANKSHAFT LH+RH 2S 250/300 ES FOR BEARING 03256
11	18292	2		GUANCETTA SEMIALB. 250/300Fi 2023	
12	49404	4		VITE TSEI 6X16	BOLT TSEI 6x16
13	18246	1		BIELLA 250/300 M.05/-> P. CPL	CONROD KIT, 250/300 M.05/->
14	18299	1		ALBERO MOTORE 250/300 2T ES PER CUSCINETTI 03256 MY 24/25	CRANKSHAFT ASSY 2S 250/300 ES FOR BEARING P/N 03256
15	49012	1		CHIAVETTA 19 x 7,5 x 5	WOODRUFF KEY, 250/300 19x7,5x5
16	30398	1		BASAMENTO MOTORE 250 2T ES MY 24/25 PER CUSCINETTI 03256	CRANKCASE 2S 250 ES FOR BEAEING 03256
17	49044	2		PRIGIONIERO CARTER/CILIND.250/300 ES Ant.	STUD, M10 X 1.25 L.57
18	49045	2		PRIGIONIERO CARTER/CILIND. 250/300 ES Post.	STUD, M10 X 1.25 L.81,5
19	05610.20	1		KIT GUARNIZIONI + OR 250cc 2T ES MY2020	GASKETS + OR 250 2S ES MY 2020
20	04029.19	1		KIT PARAOLI 250/300 2T ES MY 2019	OIL SEAL KIT 250/300 2T ES MY 2019



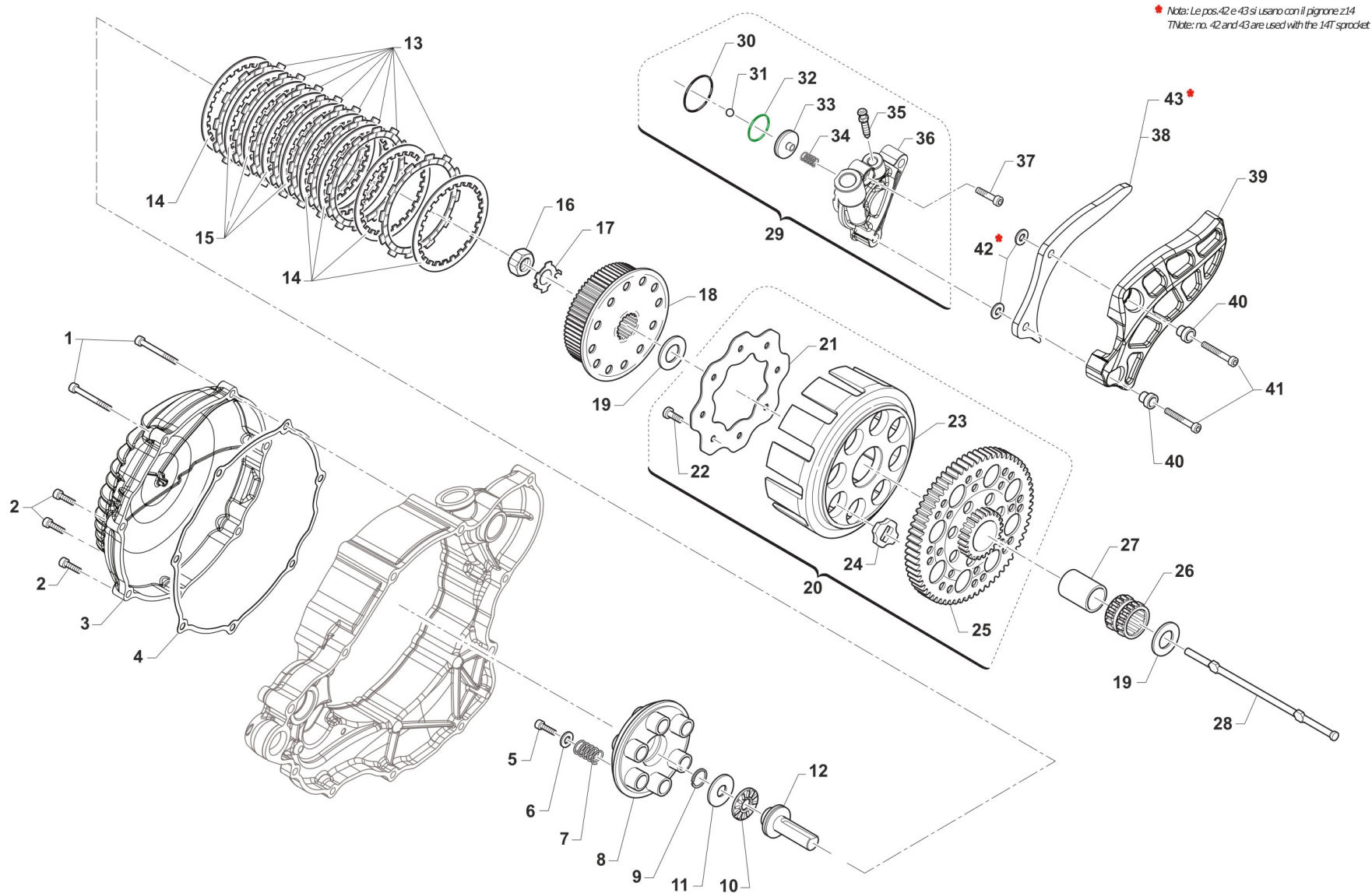


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LATO CARTER FRIZIONE
CLUTCH CASE SIDE

5

Pos.	Codice	Q.tà	Note	Descrizione	Description
5	F49920	1		RONDELLA ALL 20.4X26X1.5	WASHER 20,4X26X1,5 ALUM.
6	F49925	1		TAPPO CARICO OLIO M20X1.5	OIL PLUG M20X1,5
7	49477	9		VITE TCEI 5X25 UNI 5931-912	BOLT TCEI 5X25
8	26041	4		GRANO CENTRAGGIO D.7X8 F.5,2	DOWEL PIN 7 x 8 Hole 5,2
9	30288	1	MY20	CARTER FRIZIONE 250/300 2020	COVER, INTERNAL, CLUTCH
10	05285	1	MY20	GUARN. CARTER INT. FRIZ. 250/300 2T ES MY 2020	GASKET, INT. CLUTCH COVER 250/300 2T ES M 20->
11	28068	1		ALBERINO POMPA ACQUA 250 SC.	SHAFT WATER PUMP 250
12	40080	1		INGR COMANDO POMPA H2O 250 Z18	
13	03014	1		CUSCINETTO 608 ZC3 POMPA SCHER	BUSH, WATER PUMP 608 Z C3
14	49215	1		SEEGER I22 POMPA ACQUA	CIRCLIP D.22 WATER PUMP
15	F04363	1		PARAOLIO 8X22X5 250/09->	OIL SEAL 8x22x5 (250F/09)
16	F28679	1		GIRANTE POMPA ACQUA 250N	IMPELLER, H2O PUMP 250Fi
17	12028	1		OR COP. POMPA H2O 2T 250/300 MY19 + 125 MY25	O-RING WATER PUMP COVER 2S 250/300 MY.18->
18	30275.20	1		COPERCHIO POMPA ACQUA 250/300 2T Fi MY 2020	COVER, WATER PUMP 250/300 2S ES MY 2019
19	49476	2		VITE TCEI 5X20 UNI 5931-912	BOLT TCEI 5X20
20	49119	2		RONDELLA 5 x 9 x 1,5 ALLUMINIO	WASHER, 5 x 9 x 1.5 ALLUMINIUM
21	49570	1		VITE TCEI 5X50 UNI 5931	SCREW TCEI 5X50
23	49472	1		VITE TCEI 5X12 UNI 5931-912 Brun	BOLT TCEI 5X12
24	26234	1		TAPPO FORO ALBERINO M/M 250/300 4T	
25	12092	2		O RING NBR14x2 REGISTRO ALTE VELOCITA'	
26	F49914	1		SEEGER E 18	CIRCLIP E D.18
27	32002	1		SEPARATORE ARIA OLIO 2T	
28	49558	1		VITE TCEI 8X10	
29	F49939	1		RONDELLA RAME 8 X13 X 1,5	WASHER COPPER 8,5X13X1,5
30	49580	2		VITE TCEI 4X10 5931-912	BOLT
31	26162	1		PIASTRINO CONV.OLIO 250/300 18	PLATE





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FRIZIONE STANDARD

6

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	49576	2		VITE TCEI 5X70	BOLT TCEI 5X70
2	49476	5		VITE TCEI 5X20 UNI 5931-912	BOLT TCEI 5X20
3	30277	1		COPERCHIO FRIZIONE 250/300 2T MY'19	COVER, CLUTCH 250/300 TS M.19->
4	05284	1		GUARN. COP. FRIZIONE 250/300 2T ES M19->	GASKET, CLUTCH COVER 250/300 2S ES MY 19
5	49484	6		VITE TCEI 6X20	BOLT TCEI 6X20
6	49604	6		RONDELLA 6 X18 X 1,6	WASHER 6x18
7	F16453	6		MOLLA FRIZIONE 2/4T 250/450	SPRING, CLUTCH 2/4T 250/450
8	25253	1		PIATTO SPING. 250/300 + 4T	PLATE, CLUTCH PRESSURE
9	09006	1		ANELLINO FERMA SPINOTTO 80/85/100	CLIP, PISTON PIN 80/85/100cc
10	19022	1		GABBIA A RULLI RAD. AXK 1528	BUSH CAGE AXK 1528, RADIAL
11	19023	1		RONDELLA GABBIA RULLI AS 1528	WASHER, NEEDLE CAGE AS 1528
12	F35582	1		FUNGO FRIZIONE IDRAULICA 2015	PIECE, CLUTCH LIFTER
13	F35589	8		DISCO FRIZIONE 141-E7G02-00 2T/4T FCC	CLUTCH FRICT. PLATE 141-E7G02-00 2S/4S FCC
14	35069	5		DISCO FRIZ. ACC. 1,2 mm 2T 250/300 + 4T 450/530 C67	
15	35071	4		DISCO FRIZ. ACC. 1,0 mm 2T 250/300 + 4T 450/530 C67	
16	49060	1		DADO TAMBUR.FRIZ. ALB.PRIM. 250/300 M18X1.5	NUT, CLUTCH CENTER 250cc
17	35050	1		RONDELLA X FRIZ. 250/300/4T	CLUCTH WASHER 250/300/F
18	25255	1		TAMBURELLO FRIZIONE 250/300 2T ES MY 2019	CENTRAL HUB
19	48250	2		SPESSORE COPPIA PRIMARIA 250	SPACER, PRIMARY GEAR 250cc
20	40245.21	1		COPPIA PRIM. 250/300 2T ES z57 CPL 6 MARCE	
21	35262.1	1		DISCO BATTUTA GOMMINI FRIZ. 2T/4T F.7 MMPER VITI 49727	
22	49727	8		VITE PARASTRAPPI K9 M7X1X12.5	SCREW, M7X1X12,5 K9 ENGINE
23	25254	1		CAMPANA FRIZIONE 250 / 300 M.19->	CLUTCH BASKET 250/300 MY 19->
24	21005	8		GOMMINO PARASTRAPPI FRIZIONE	RUBBER, CLUTCH BASKET
25	40283	1		CORONA COPPIA PRIM. 250/300 2T ES Z57 PER PIGNONE Z20	
26	F19510	1		GABBIA A RULLINI K 27X32X23.8	NEEDLE CAGE 27 x 32 x 23.8



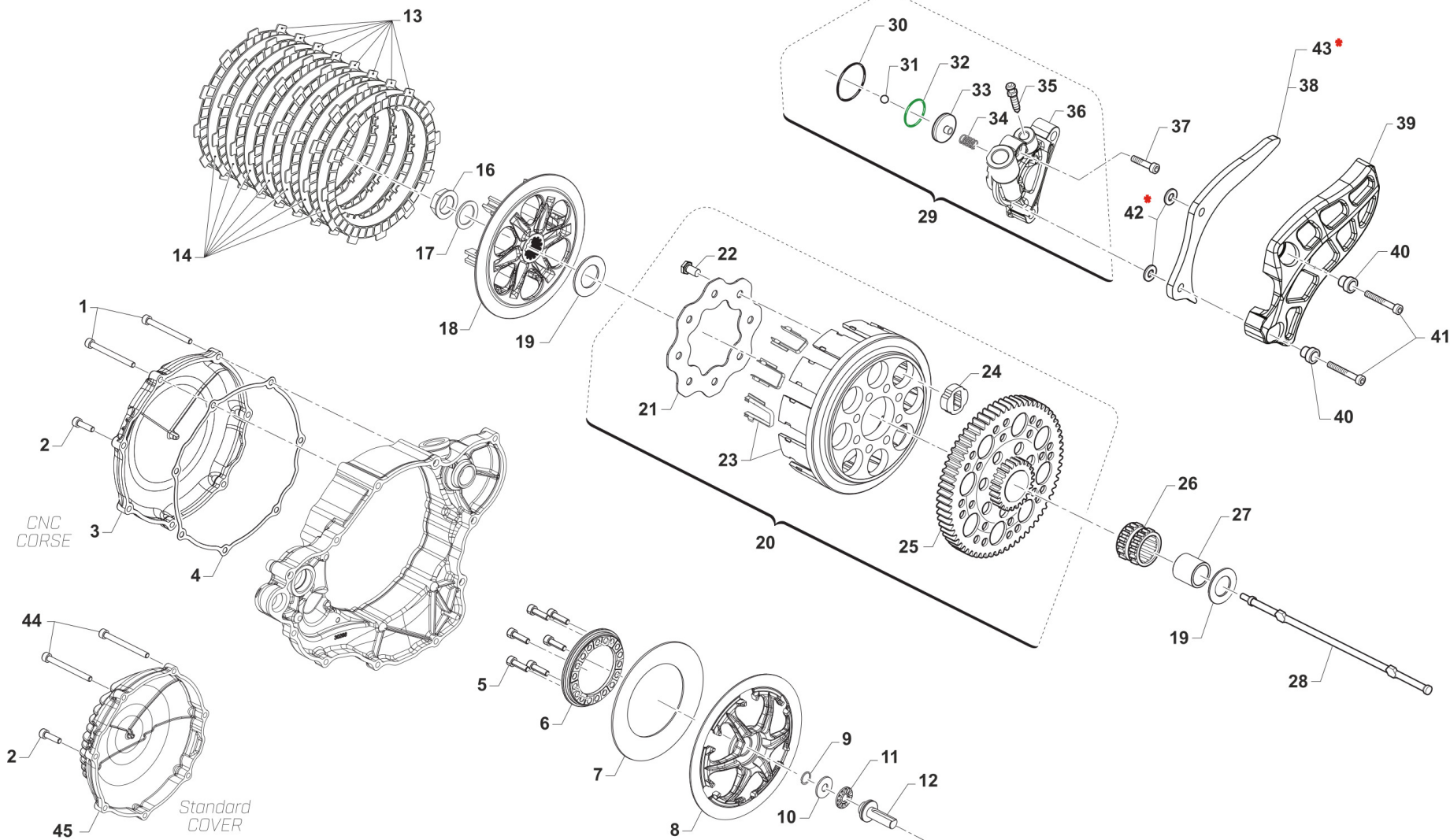
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FRIZIONE STANDARD

6

Pos.	Codice	Q.tà	Note	Descrizione	Description
27	F26422	1		BOCCOLA INGR.TRASM.PRIM. 250N	BUSH, PRIMARY GEAR 250Fi
28	35503	1		ASTINA FRIZIONE IDRAULICA 250/300 IE M19	ROD, CLUTCH
29	30265.19	1		COP. FRIZ/IDR 2T 250/300 ES MY 2019 CPL	COVER IDR.CLUTCH 250/300 T.S. ES MY19-> ASSY
30	12091	1		O RING CORPO CARTUCCIA FR.COMP	O-RING
31	F19517	1		SFERA X PIST.FRIZ.IDRAUL.250N	BALL IDR. CLUTCH PISTON 250N
32	12268	1		O RING PISTONE FRIZ.250/300 2T 19 VERDE	O-RING CLUTCH PISTON 250/300 TS M.19->
33	F35559	1		PISTONCINO CIL.FRIZ.D.27XRING	PISTON
34	F16470	1		MOLLA CONTR. PIST/FRI 450Fi'15	
35	35264	1		VITE SPURGO OLIO FRIZ.IDR.6X1	SCREW AIR BLED HYDRAUL.CLUTCH
36	30269	1		COP. FRIZ/IDR NUDO 250/300 M19	COVER IDR. CLUTCH 2S 250/300 MY19->
37	49474	1		VITE TCEI 5X16 UNI 5931	BOLT TCEI 5X16
38	40042	1		PROTEZIONE PIGNONE ERGAL 250/300 2T ES MY 2019	PROTECTION, ERGAL
39	40075	1		PROTEZIONE PIGNONE 250/300 ES + 125 es	PROTECTION, PLASTIC
40	26211	2		BOCCOLA PROT. PIGNONE 250 F.5	COLLAR, SPROCKET 250cc H.5
41	49535	2		VITE TCEI 5X35 UNI 5931-912	BOLT TCEI 5X35
42	49601	2		RONDELLA 5X11	WASHER 5x11
43	40083	1		PROTEZIONE PIGNONE ERGAL 250/300 2T PIGN. Z14	

* Nota: Le pos. 42 e 43 si usano con il pignone z14
TNote: no. 42 and 43 are used with the 14T sprocket





2T250EN26-M
2T 250 EN - 2S 250 EN

FRIZIONE "OPEN CLUTCH" F3
OPEN CLUTCH F3

7

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	49736	2		VITE TCEI 5X65	BOLT TCEI 5X65
2	49476	5		VITE TCEI 5X20 UNI 5931-912	BOLT TCEI 5X20
3	30401A	1		COPERCHIO FRIZIONE F3BX- CNC TM CORSE	
4	05284	1		GUARN. COP. FRIZIONE 250/300 2T ES M19->	GASKET, CLUTCH COVER 250/300 2S ES MY 19
5	49475	6		VITE TCEI 5X18	BOLT TCEI 5X18
6	25019	1		ELEMENTO FISSAGGIO MOLLA	
7	16082	1		MOLLA FRIZIONE 114,8x71x1,55x4,60 (STANDARD)	CLUTCH SPRING 114,8x71x1,55x4,60 (STANDARD)
7	16083	1		MOLLA FRIZIONE 114,8x71x1,55x4,90 (DURA)	CLUTCH SPRING 114,8x71x1,55x4,90 (HARDER)
8	25022	1		SPINGIDISCO FRIZIONE F2XXN F3XXN	
9	09006	1		ANELLINO FERMA SPINOTTO 80/85/100	CLIP, PISTON PIN 80/85/100cc
10	19022	1		GABBIA A RULLI RAD. AXK 1528	BUSH CAGE AXK 1528, RADIAL
11	19023	1		RONDELLA GABBIA RULLI AS 1528	WASHER, NEEDLE CAGE AS 1528
12	F35582	1		FUNGO FRIZIONE IDRAULICA 2015	PIECE, CLUTCH LIFTER
13	35081	8		DISCO FRIZIONE CONDUTTORE D.138.4 - d.116.6 - s.2	
14	35079	7		DISCO FRIZIONE CONDOTTO D. 139 SP. 1.2	
16	F49816B	1		DADO Ø27.5 - M18 x 1,25	
17	490059	1		RONDELLA SCHNORR DIN9250 - M18/19x27x1.5	
18	25028	1		TAMBURELLO FRIZIONE F3BBN	
19	48250	2		SPESSORE COPPIA PRIMARIA 250	SPACER, PRIMARY GEAR 250cc
20	40575	1		COPPIA PRIMARIA CPL 2T 250/300 Z 57 (OPEN CLUTCH F3)	
21	35262.1	1		DISCO BATTUTA GOMMINI FRIZ. 2T/4T F.7 MM PER VITI 49727	
22	49727	8		VITE PARASTRAPPI K9 M7X1X12.5	SCREW, M7X1X12,5 K9 ENGINE
23	25012	1		CAMPANA FRIZIONE 250/300 2T PER PACCO DISCHI ACCIAIO	
24	21005	8		GOMMINO PARASTRAPPI FRIZIONE	RUBBER, CLUTCH BASKET
25	40283	1		CORONA COPPIA PRIM. 250/300 2T ES Z57 PER PIGNONE Z20	
26	F19510	1		GABBIA A RULLINI K 27X32X23.8	NEEDLE CAGE 27 x 32 x 23.8

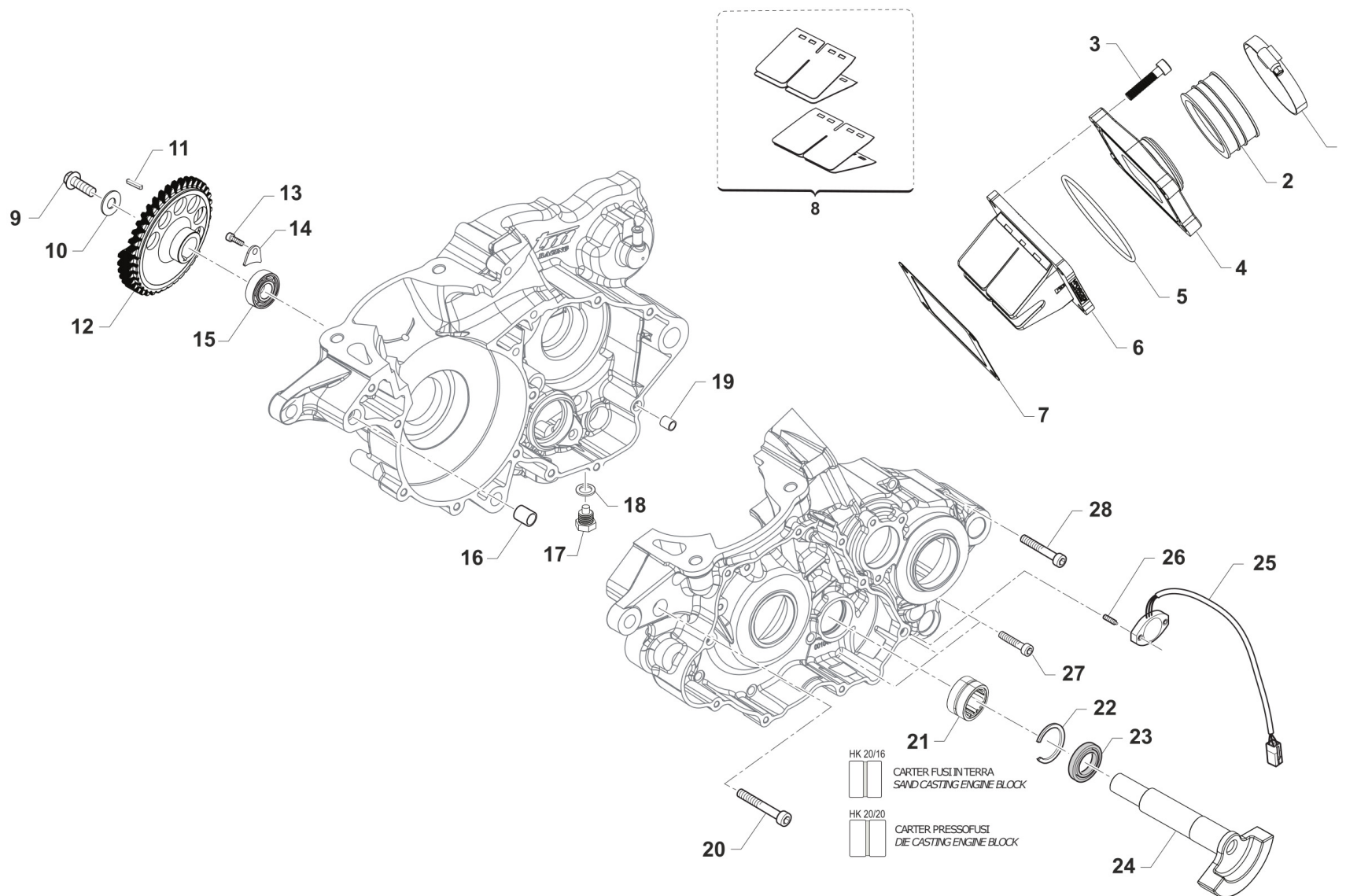


2T250EN26-M
2T 250 EN - 2S 250 EN

FRIZIONE "OPEN CLUTCH" F3
OPEN CLUTCH F3

7

Pos.	Codice	Q.tà	Note	Descrizione	Description
27	F26422	1		BOCCOLA INGR.TRASM.PRIM. 250N	BUSH, PRIMARY GEAR 250Fi
28	35084	1		ASTINA FRIZIONE F3BB	
29	30265.19	1		COP. FRIZ/IDR 2T 250/300 ES MY 2019 CPL	COVER IDR.CLUTCH 250/300 T.S. ES MY19-> ASSY
30	12091	1		O RING CORPO CARTUCCIA FR.COMP	O-RING
31	F19517	1		SFERA X PIST.FRIZ.IDRAUL.250N	BALL IDR. CLUTCH PISTON 250N
32	12268	1		O RING PISTONE FRIZ.250/300 2T 19 VERDE	O-RING CLUTCH PISTON 250/300 TS M.19->
33	F35559	1		PISTONCINO CIL.FRIZ.D.27XRING	PISTON
34	F16470	1		MOLLA CONTR. PIST/FRI 450Fi'15	
35	35264	1		VITE SPURGO OLIO FRIZ.IDR.6X1	SCREW AIR BLED HYDRAUL.CLUTCH
36	30269	1		COP. FRIZ/IDR NUDO 250/300 M19	COVER IDR. CLUTCH 2S 250/300 MY19->
37	49474	1		VITE TCEI 5X16 UNI 5931	BOLT TCEI 5X16
38	40042	1		PROTEZIONE PIGNONE ERGAL 250/300 2T ES MY 2019	PROTECTION, ERGAL
39	40075	1		PROTEZIONE PIGNONE 250/300 ES + 125 es	PROTECTION, PLASTIC
40	26211	2		BOCCOLA PROT. PIGNONE 250 F.5	COLLAR, SPROCKET 250cc H.5
41	49535	2		VITE TCEI 5X35 UNI 5931-912	BOLT TCEI 5X35
42	49601	2		RONDELLA 5X11	WASHER 5x11
43	40083	1		PROTEZIONE PIGNONE ERGAL 250/300 2T PIGN. Z14	
44	49576	2		VITE TCEI 5X70	BOLT TCEI 5X70
45	30277	1		COPERCHIO FRIZIONE 250/300 2T MY'19	COVER, CLUTCH 250/300 TS M.19->





2T250EN26-M
2T 250 EN - 2S 250 EN

CONTRALBERO E PACCO LAMELLARE
BALANCE SHAFT AND REEDS BOX

8

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	51054	2		FASCETTA SM9 D.52	CLAMP SM9 D.52mm
2	13009	1		MANICOTTO COLLETTORE ASP.97/14	MANIFOLD RUBBER,INTAKE M.97/14
3	49486	4		VITE TCEI 6X30 UNI 5931-912 YZPL	BOLT TCEI 6X30
4	30314.14	1		CONVOGL. P/LAM 250/3 14/-> VF3	MANIFOLD, INTAKE
5	12255	1		O RING COLLETT.ASP.250/300 14	O-RING, INLET MANIFOLD 250/300
6	20258	1		PACCO LAM 250/300 VF3 07/->	REEDS BOX VF3 250/300 M. 07/->
7	05268	1		GUARN. PACCO LAMELLE 250	GASKET, REED BLOCK 250/300
8	20076	1		LAMELLE V-FORCE3 250/300 07/->	REEDS, V-FORCE3 250/300 07/->
9	49363	1		VITE TE F/R 8X16 Ch.10	BOLT 8X16 T.10mm
10	49619	1		RONDELLA 24 x 3 F. 8/8.5	
11	49969	1		CHIAVETTA CONTRALBERO 250/300 2T A 3X3X12	WOODRUFF KEY
12	40257	1		INGR. CONTRALBERO 250/300 M18	GEAR, BALANCE SHAFT
13	49962	1		VITE TCEI 6X12 BASSA / F.GUIDA	BOLT
14	26156	1		PIASTRINO BLOC.CUSC.C.A.125 OK /250/300	PLATE, BEARING HOLDER 125 OK
15	03049	1		CUSCINETTO CONTRALBERO MOTO 2T	BUSH, COUNTERSHAFT 2S BIKE
16	F26428	1		GRANO RIFERIMENTO 12X13 F10.2	GRUB SCREW 12X13 H.10,2mm
17	49301	1		TAPPO OLIO C/CALAM. 2T	OIL PLUG WITH MAGNET
18	49103	1		RONDELLA 14X20X1,5 ALLUMINIO	WASHER, 14 X 20 X 1.5 ALUMINUM
19	F26304	1		GRANO RIFERIMENTO 6.1X8X9.5 4T	GRUB SCREW 6.5X8XX9.5 4S
20	49508	1		VITE TCEI 8X60 UNI 5931	BOLT
21	19072	1		ASTUCCIO A RULLI NK 20/16 2T 250/300 ES	
21	19078	1		ASTUCCIO A RULLI NK 20/20 2T 250/300 ES	
22	F49915	1		SEEGER I28 FILTRO COPPA OLIO (J28 x fori)	SEEGER OIL FILTER
23	04035	1		PARAOLIO 20x30x7 PTFE	OIL SEAL 20 x 30 x 7 PTFE
24	18267	1		CONTRALBERO 2T 250/300 ES MY 2019	BALANCE SHAFT
25	F08459	1		SENSORE POSIZIONE CAMBIO eM060 CPL G.ANTIORARIO	
26	49713	2		GRANO 6X20 SENSORE CAMBIO 2T 250/300	GRUB SCREW
27	49487	3		VITE TCEI 6X35 UNI 5931	BOLT TCEI 6X35

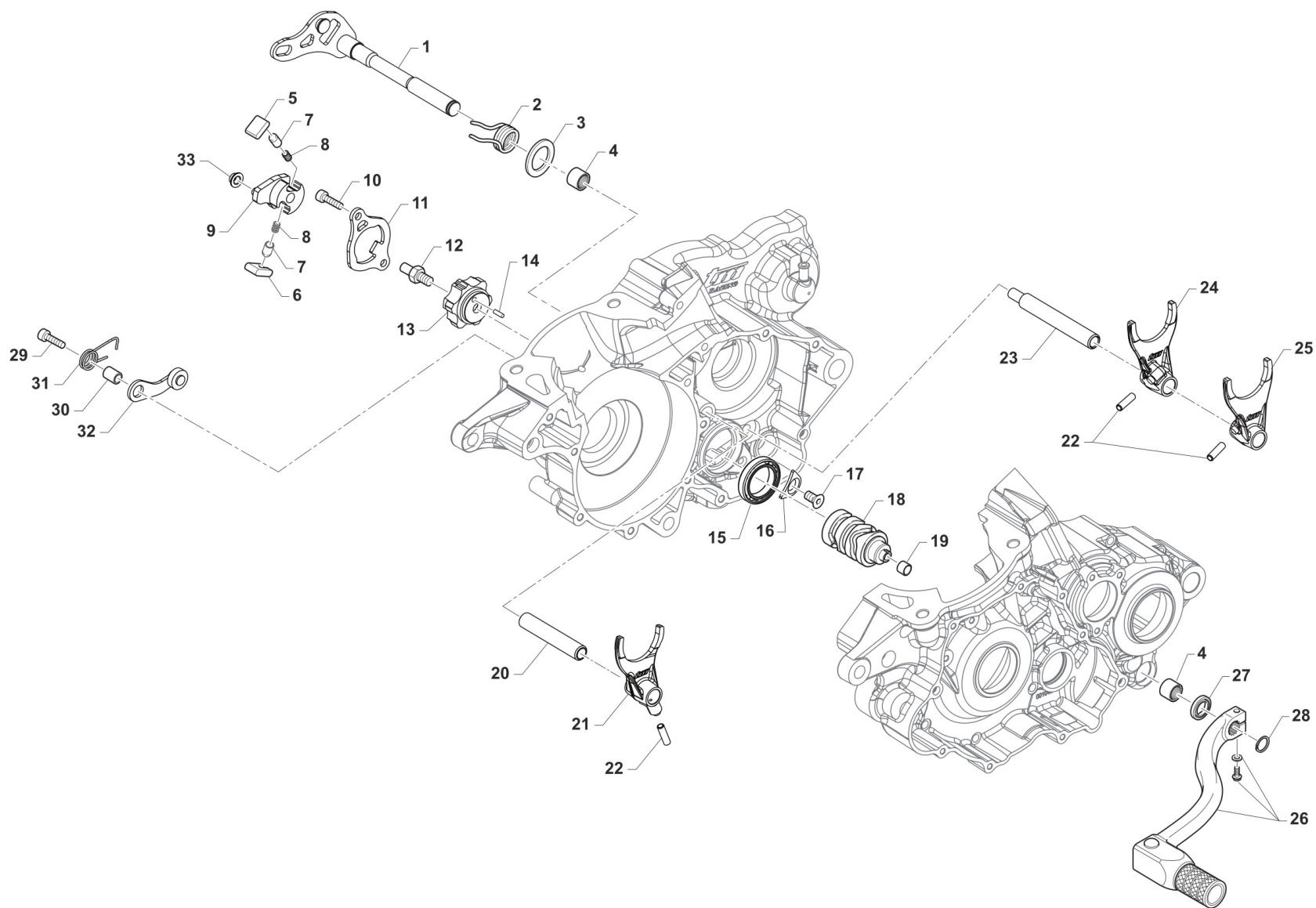


2T250EN26-M
2T 250 EN - 2S 250 EN

CONTRALBERO E PACCO LAMELLARE
BALANCE SHAFT AND REEDS BOX

8

Pos.	Codice	Q.tà	Note	Descrizione	Description
28	49490	11		VITE TCEI 6X50 UNI 5931	BOLT TCEI 6X50





2T250EN26-M
2T 250 EN - 2S 250 EN

FORCHETTE CAMBIO 6M

9

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	28105	1		ALBERO COMANDO CAMBIO 250/300 IE CPL	SHAFT, GEARSHIFT 250/300 IE CPL
2	16065	1		MOLLA RITORNO LEVA CAMBIO 250 2T IE	SPRING, RETURN GEAR LEVER 250 2S EI
3	49073	1		RONDELLA 12,1X22X1	WASHER 12,1X22X1 125 MF1/2
4	19060	2		ASTUCCIO A RULLI HK 1212	NEEDLE CAGE HK 1212
5	F26587	1		CRICCHETTO SX 2T 250/300 ES	RATCHET, LF GEAR (HT) 250 M3
6	F26588	1		CRICCHETTO DX 2T 250/300 ES	RATCHET, RH GEAR (HT) 250 M3
7	F26592	2		PUNTALE CRICCHETTO 2T 250/300 ES	PIN, RATCHET GEAR (HT)
8	F16469	2		MOLLA PER PUNTALE 2T 250/300 ES	SPRING, GEARBOX PIN EDM
9	F26620	1		PORTACRICCHETTI HT 2T 250/300 ES	GEAR
10	49482	2		VITE TCEI 6X14 UNI 5931	BOLT TCEI 6X14
11	26160	1		PIASTRINO RIENTRO CRIC.250 M18	PLATE
12	F49873	1		PERNO FILETTATO PORTACRICCHETTI (HT) 2T 250/300 ES	THREADED PIN FOR RATCHET HOLDER (HT)
13	26179	1		TESTA ALBERO DESMO ROT.D12 250/300 2T M22	
14	F19504	1		RULLO D.4 X 8	PIN D.4 X 8
15	F03381	1		CUSCINETTO 61805	BEARING 61805
16	F48352	1		PIASTRINO FISSA CUSCINETTO D72	PLATE
17	49403	1		VITE TSEI 6X12 ZINCATO	SCREW TSEI 6x12
18	33254	1		ALBERO DESM. 250/300 2T 6M CPL (2020)COMPLETO DI 26164	
19	26260	1		BOCCOLA ALB. DESMODROMICO 250/300 2T I.E.	BUSH
20	33260	1		PERNO FORCHETTA AP 250/300 MY19	PIN, MAINSHAFT FORK
21	33026	1		FORCHETTA ALB.PRIM. 250/300 2T 6M 5^/6^ (2020)	
22	F19533	3		RULLO D.6 X 15	PIN
23	33025	1		PERNO FORCHETTA AS 250/300 ES + 125 ES	PIN, COUNTERSHAFT FORKS
24	33023	1		FORCHETTA A.S.1^3^ 250/300 M18 1A E 3A	FORK 1, COUNTERSHAFT
25	33027	1		FORCHETTA ALB.SEC. 250/300 2T 6M 2^/3^ (2020)	FORK 2, COUNTERSHAFT
26	43049	1		LEVA CAMBIO 2T (485)	GEAR LEVER 2S [485]
27	04038	1		PARAOILIO LEVA CAMBIO 250/300 2T I 12x20x5 l.parapolv.	OIL SEAL GEAR LEVEL 250/300 2S Fi 12x20x5

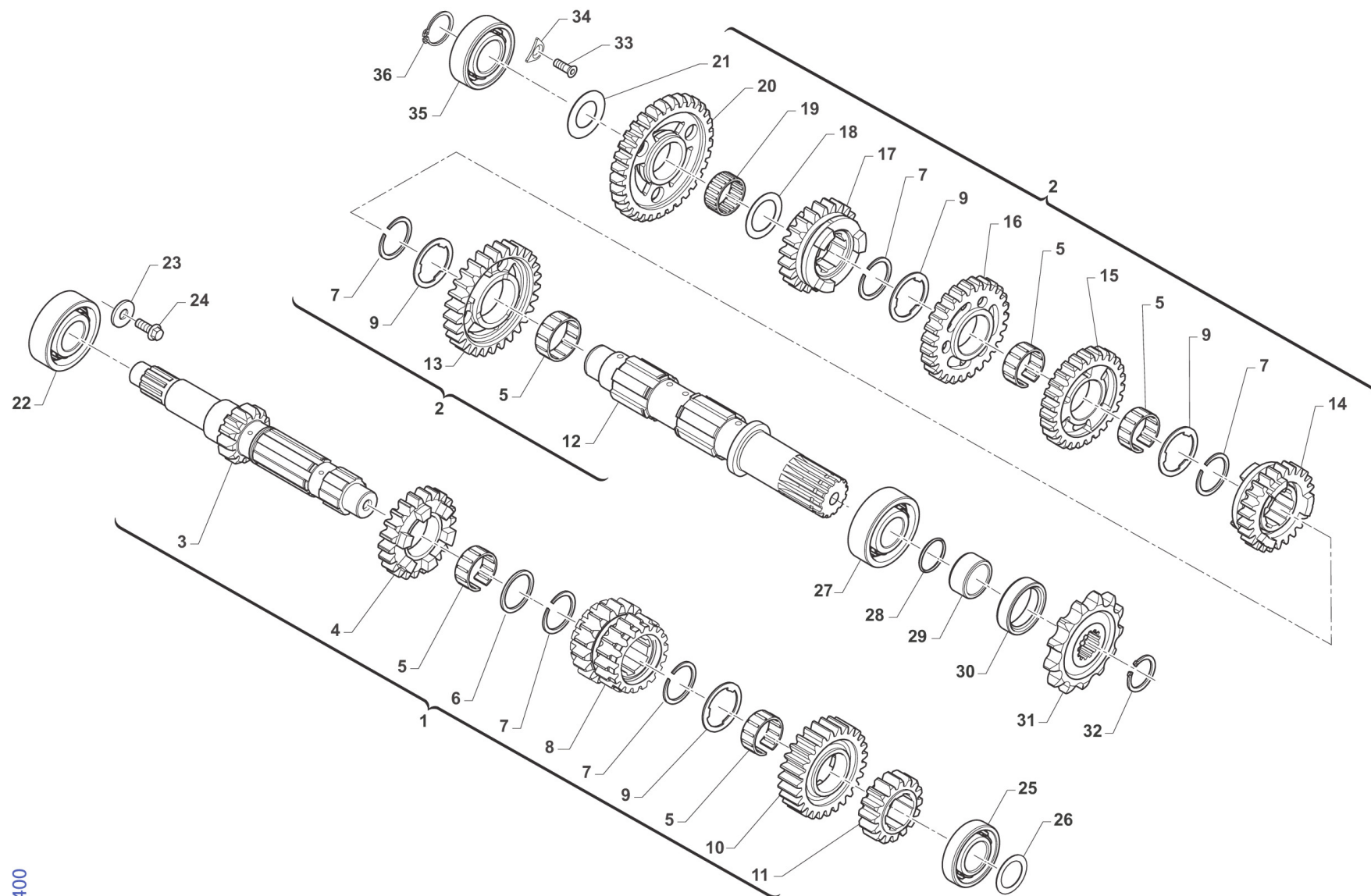


2T250EN26-M
2T 250 EN - 2S 250 EN

FORCHETTE CAMBIO 6M

9

Pos.	Codice	Q.tà	Note	Descrizione	Description
28	49212	1		SEEGER E12 LEVA CAMBIO	CIRCLIP D.12 - EXTERNAL
29	49485	1		VITE TCEI 6X25 UNI 5931	BOLT TCEI 6x25
30	26007	1		DISTANZIALE MOLLA BLOCCAMARCE	SPACER, STOP GEAR SPRING
31	F16447.3	1		MOLLA BLOCCA MARCE 250 4T D.FILO 2.4	
32	26095	1		PIASTRINO BLOCCAMARCE KV/95CPL + MOTO	PLATE, STOP GEAR KV/95 ASSY
33	F26593	1		BOCCOLA FLANGIATA PORTACRICCHETTO F26620	LEVER BUSH



TM400



2T250EN26-M
2T 250 EN - 2S 250 EN

CAMBIO 6M
GEAR BOX

10

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	40320	1		ALBERO PRIMARIO EN CPL 250/300 2T ES 6 MARCE	
2	40321	1		ALBERO SECONDARIO EN CPL 250/300 2T ES 6 MARCE	
3	40736	1		ALBERO PRIMARIO Z13 250/300 2T 6M EN MY21	
4	40739	1		INGR A.P. 5^ Z18 6M EN 250/300 2T 450 4T MY21	
5	F19524	5		GABBIA A RULLI 22X26X10 TAGL.	NEEDLE BEARING 22 X 26 X 10
6	48259	1		SPESSORE D.25.1 x 31 x 1.5 CAMBIO INT.55 6M	
7	F49869	5		SEEGER SW 24 (EST.) "SEEGER"	CIRCLIP SW 24 (EXTERNAL)
8	40738	1		INGR A.P. 3^/4^ Z19/20 6M EN 250/300 2T 450 4T MY21	
9	48258	4		SPESSORE DENT.CAMBIO INT.55 6M	SPACER GEAR INT.55 6S
10	40740	1		INGR A.P. 6^ Z23 6M EN 250/300 2T 450 4T MY21	
11	40737	1		INGR A.P. 2^ Z16 6M EN 250/300 2T 450 4T MY21	
12	40741	1		ALBERO SECONDARIO 250/300 2T 6M MY21	COUNTERSHAFT 250/300 TS 6S MY21->
13	40743	1		INGR A.S. 2^ Z26 6M EN 250/300 2T 450 4T MY21	
14	40747.1	1		INGR A.S. 6^ Z18 6M EN 250/300 2T 450 4T INN.MOD. MY21	
15	40744.1	1		INGR A.S. 3^ Z24 6M EN 250/300 2T 450 4T INN.MOD. MY21	
16	40745	1		INGR A.S. 4^ Z21 6M EN 250/300 2T 450 4T MY21	
17	40746	1		INGR A.S. 5^ Z16 6M EN 250/300 2T 450 4T MY21	
18	48252	1		SPESSORE CAMBIO 20X29X1 250	SPACER, GEAR 250 20X29X1
19	19012	1		GABBIA A RULLI K 20X24X10	BUSH NEEDLE CAGE 20 X 24 X 10
20	40742	1		INGR A.S. 1^ Z30 6M EN 250/300 2T 450 4T MY21	
21	48059	1		Spessore alb.sec. 2T IE 17x28x3.5	SPACER
22	03252	1		CUSCINETTO 6205 C4	BUSH, MAINSHAFT 250 / KZ
23	49603	1		RONDELLA M 6,4 X 12 X 1,6	WASHER 6x12
24	49962	1		VITE TCEI 6X12 BASSA / F.GUIDA	BOLT
25	F03379	1		CUSCINETTO 16004 C3	BUSH 16004 C3
26	F48401.30	1		RASAMENTO Ø20,3 x Ø35,9 x 0,30	SHIM
27	03020	1		CUSCINETTO RULLI NJ205ET2XC3 (BANCO 85/100 M.18)	BUSH CRANKSHAFT 85/100->18 NJ205ET2XC3
28	12252	1		O RING PIGNONE CAT.+DIS.AL.MOT	O-RING, 25,12 x 1,78

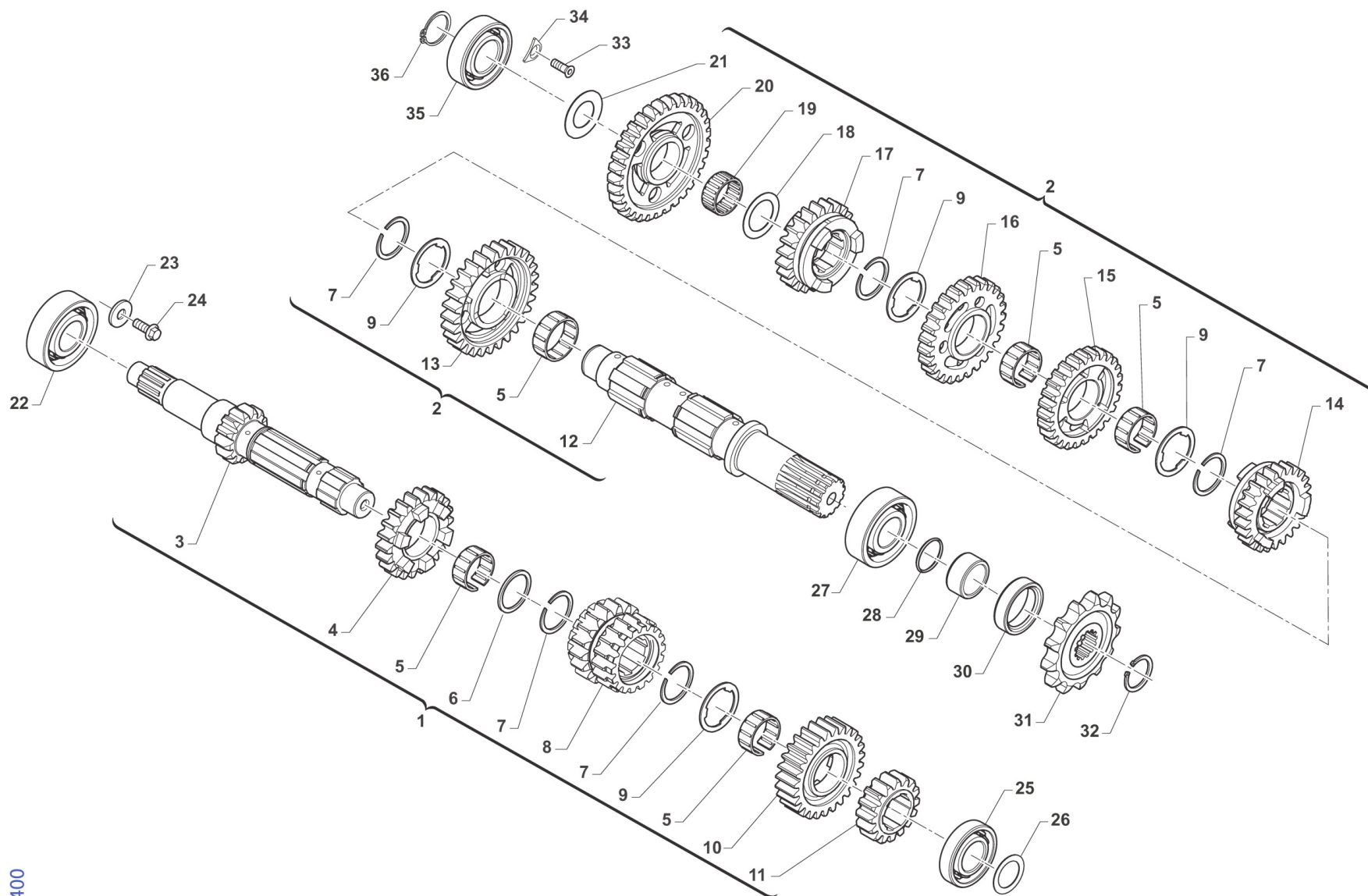


2T250EN26-M
2T 250 EN - 2S 250 EN

CAMBIO 6M
GEAR BOX

10

Pos.	Codice	Q.tà	Note	Descrizione	Description
29	26261	1		DISTANZIALE PIGNONE CAT.250/300 2T 19	SPACER SPROCKET DRIVE 250/300 T.S. MY19->
30	04101	1		PARAOLIO PIGNONE CATENA 250	OIL SEAL 40 x 30 x 7
31	40212	1		PIGNONE CATENA Z12 250	SPROCKET 12T, DRIVE 250/300/4T
31	40214	1		PIGNONE CATENA Z13 250/2T e 4T	SPROCKET 13T, DRIVE 250/300/4T
32	49252	1		SEEGER PIGNONE CATENA 250 E 25	CIRCLIP D.25 FRONT SPROKET 250
33	49403	1		VITE TSEI 6X12 ZINCATO	SCREW TSEI 6x12
34	F48352	1		PIASTRINO FISSA CUSCINETTO D72	PLATE
35	03251	1		CUSCINETTO 6203/C3 A/P A/S 250	BUSH, MAINSHAFT COUNTER.250/4T
36	F49876	1		SEEGER E 17 X 1,5 CAMBIO 250/300 2T 19->	CIRCLIP E 17 GEAR BOX 250/300 2S MY.19->





2T250EN26-M
2T 250 EN - 2S 250 EN

CAMBIO 6M (OPEN CLUTCH F3)
GEARBOX 6S (OPEN CLUTCH F3)

11

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	40340	1		ALBERO PRIM. 2T 250/300 ES 6M CPL (OPEN CLUTCH F3)	
2	40321	1		ALBERO SECONDARIO EN CPL 250/300 2T ES 6 MARCE	
3	40332	1		ALBERO PRIMARIO Z13 250/300 2T 6M EN MY21 (F3BX)	
4	40739	1		INGR A.P. 5^ Z18 6M EN 250/300 2T 450 4T MY21	
5	F19524	5		GABBIA A RULLI 22X26X10 TAGL.	NEEDLE BEARING 22 X 26 X 10
6	48259	1		SPESSORE D.25.1 x 31 x 1.5 CAMBIO INT.55 6M	
7	F49869	5		SEEGER SW 24 (EST.) "SEEGER"	CIRCLIP SW 24 (EXTERNAL)
8	40738	1		INGR A.P. 3^/4^ Z19/20 6M EN 250/300 2T 450 4T MY21	
9	48258	4		SPESSORE DENT.CAMBIO INT.55 6M	SPACER GEAR INT.55 6S
10	40740	1		INGR A.P. 6^ Z23 6M EN 250/300 2T 450 4T MY21	
11	40737	1		INGR A.P. 2^ Z16 6M EN 250/300 2T 450 4T MY21	
12	40741	1		ALBERO SECONDARIO 250/300 2T 6M MY21	COUNTERSHAFT 250/300 TS 6S MY21->
13	40743	1		INGR A.S. 2^ Z26 6M EN 250/300 2T 450 4T MY21	
14	40747.1	1		INGR A.S. 6^ Z18 6M EN 250/300 2T 450 4T INN.MOD. MY21	
15	40744.1	1		INGR A.S. 3^ Z24 6M EN 250/300 2T 450 4T INN.MOD. MY21	
16	40745	1		INGR A.S. 4^ Z21 6M EN 250/300 2T 450 4T MY21	
17	40746	1		INGR A.S. 5^ Z16 6M EN 250/300 2T 450 4T MY21	
18	48252	1		SPESSORE CAMBIO 20X29X1 250	SPACER, GEAR 250 20X29X1
19	19012	1		GABBIA A RULLI K 20X24X10	BUSH NEEDLE CAGE 20 X 24 X 10
20	40742	1		INGR A.S. 1^ Z30 6M EN 250/300 2T 450 4T MY21	
21	48059	1		Spessore alb.sec. 2T IE 17x28x3.5	SPACER
22	03252	1		CUSCINETTO 6205 C4	BUSH, MAINSHAFT 250 / KZ
23	49603	1		RONDELLA M 6,4 X 12 X 1,6	WASHER 6x12
24	49962	1		VITE TCEI 6X12 BASSA / F.GUIDA	BOLT
25	F03379	1		CUSCINETTO 16004 C3	BUSH 16004 C3
26	F48401.30	1		RASAMENTO Ø20,3 x Ø35,9 x 0,30	SHIM
27	03020	1		CUSCINETTO RULLI NJ205ET2XC3 (BANCO 85/100 M.18)	BUSH CRANKSHAFT 85/100->18 NJ205ET2XC3
28	12252	1		O RING PIGNONE CAT.+DIS.AL.MOT	O-RING, 25,12 x 1,78

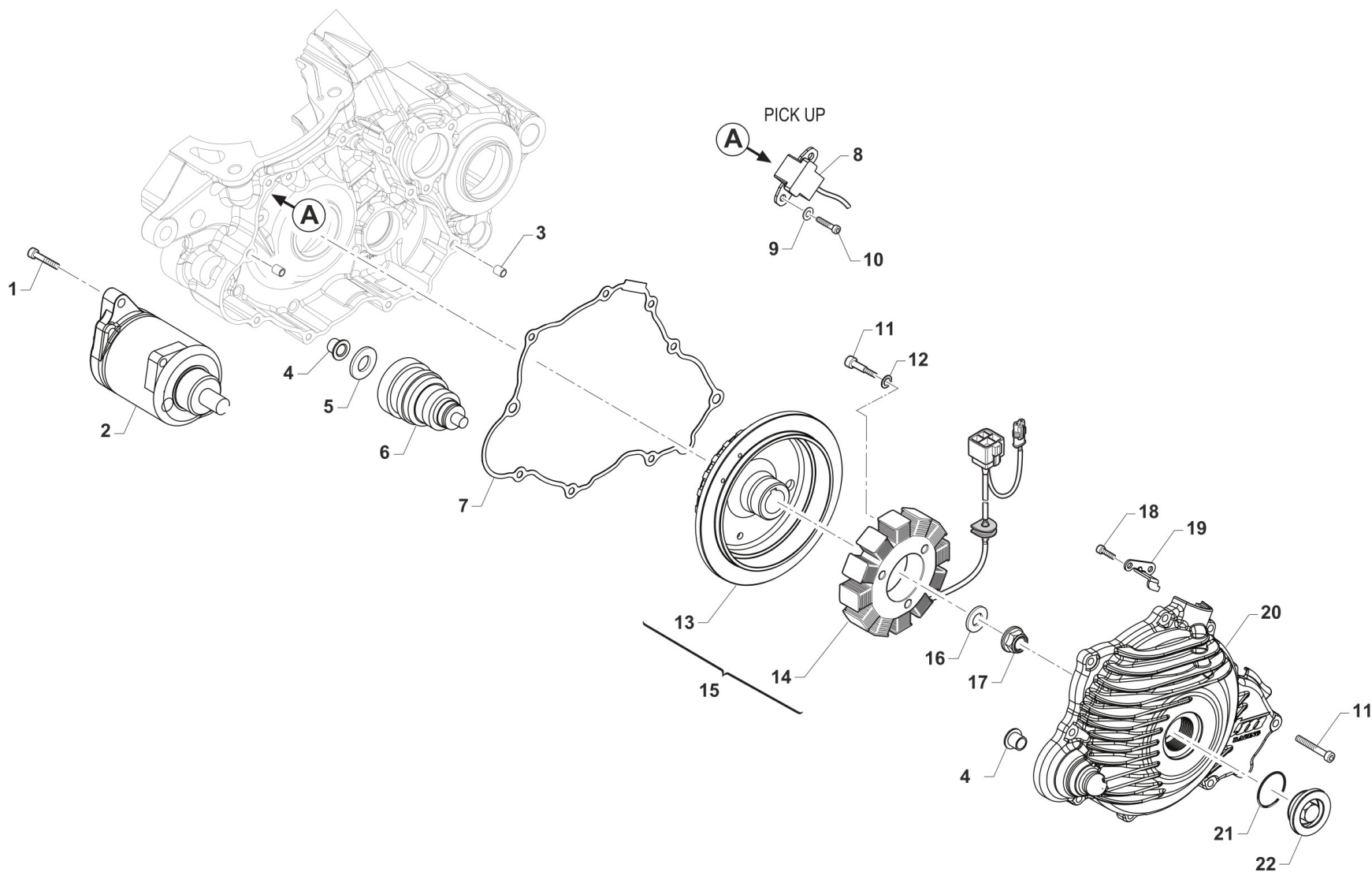


2T250EN26-M
2T 250 EN - 2S 250 EN

CAMBIO 6M (OPEN CLUTCH F3)
GEARBOX 6S (OPEN CLUTCH F3)

11

Pos.	Codice	Q.tà	Note	Descrizione	Description
29	26261	1		DISTANZIALE PIGNONE CAT.250/300 2T 19	SPACER SPROCKET DRIVE 250/300 T.S. MY19->
30	04101	1		PARAOLIO PIGNONE CATENA 250	OIL SEAL 40 x 30 x 7
31	40212	1		PIGNONE CATENA Z12 250	SPROCKET 12T, DRIVE 250/300/4T
31	40214	1		PIGNONE CATENA Z13 250/2T e 4T	SPROCKET 13T, DRIVE 250/300/4T
32	49252	1		SEEGER PIGNONE CATENA 250 E 25	CIRCLIP D.25 FRONT SPROKET 250
33	49403	1		VITE TSEI 6X12 ZINCATO	SCREW TSEI 6x12
34	F48352	1		PIASTRINO FISSA CUSCINETTO D72	PLATE
35	03251	1		CUSCINETTO 6203/C3 A/P A/S 250	BUSH, MAINSHAFT COUNTER.250/4T
36	F49876	1		SEEGER E 17 X 1,5 CAMBIO 250/300 2T 19->	CIRCLIP E 17 GEAR BOX 250/300 2S MY.19->





2T250EN26-M
2T 250 EN - 2S 250 EN

ACCENSIONE
IGNITION

12

Pos.	Codice	Q.tà	Note	Descrizione	Description
1	49485	2		VITE TCEI 6X25 UNI 5931	BOLT TCEI 6x25
2	68206	1		MOTORINO AVVIAMENTO 250/300 M18->	STARTER MOTOR 250/300 T.S. MY19->
3	26041	2		GRANO CENTRAGGIO D.7X8 F.5,2	DOWEL PIN 7 x 8 Hole 5,2
4	26256	2		BOCCOLA FLANGIATA BENDIX AVV. EL. 250/300 2T I.E.	FLANGE BUSH BENDIX EL.ST. 250/300 T.S. Fi
5	72418.23	1		LAMELLA D.8 23-020	
6	68207	1		BENDIX MOTORE 250/300 2T ES MY 2019	BENDIX
7	05260	1		GUARN. COP. ACC. 250/300 2T ES M19->	GASKET, IGNITION COVER 250/300 2S ES MY 19
8	F15478	1		PICK-UP KOKUSAN	PICK-UP KOK PU5157
9	49601	2		RONDELLA 5X11	WASHER 5x11
10	49472	2		VITE TCEI 5X12 UNI 5931-912 Brun	BOLT TCEI 5X12
11	49477	12		VITE TCEI 5X25 UNI 5931-912	BOLT TCEI 5X25
12	49615	3		RONDELLA ACCIAIO 5x11x0,5	WASHER STEEL 5 mm
13	15247	1		ROTORE X GEN. ES 250/300 2T IE CPL M.19-> in C45	ROTOR, INGNITION 250/300 2T ES MY 2019
13	F50816	1		ESTRATTORE ROTORE D. 28 x 1,25 125Fi + 250/300 2T ES 19->	PULLER, ROTOR D. 28 x 1,25
14	F15551	1		STATORE KOKUSAN YS 9022	STATOR KOKUSAN YS 9022
15	15255	1		ACCENSIONE CPL 250/300 2T ES MY 201915247 + F15551	IGNITION ASSY 250/300 T.S. ES MY 19->
16	49613	1		RONDELLA ACCIAIO 12	STEEL WASHER 12
17	49056	1		DADO ACCENSIONE MX/E 12 x 1.25	NUT, IGNITION 100cc
18	49580	2		VITE TCEI 4X10 5931-912	BOLT
19	F30945	1		PROTEZIONE CAVI ACC.NE 250N	PROTECTION IGNITION WIRES 250N
20	30278	1		COPERCHIO ACCENSIONE 250/300 2T ES MY 19	IGNITION COVER 250/300 2S E.S. MY19->
21	F12322	1		O RING 2106	O-RING
22	49290	1		TAPPO COPERCHIO ACC. 250/300 2T MY 2019(PUO' SOSTITUIRE F49833)	CAP IGNITION COVER 250/300 2S MY19